

# Resene Particle Board Sealer

Resene Particle Board Sealer is a unique product designed for use under clear alkyd and polyurethane varnishes. Seals in all fibres and waxes used in the manufacture of such boards as fibre and particle board.

## interior

### Typical uses

- Where a solventborne or polyurethane finish is required over HDF and MDF

<b>Vehicle type</b>	Urethane alkyd	<b>Physical properties</b>
<b>Pigmentation</b>	None	
<b>Solvent</b>	Water	
<b>Finish</b>	Low sheen	
<b>Colour</b>	Clear	
<b>Dry time (minimum)</b>	4 hours	
<b>Recoat time (minimum)</b>	16 hours	
<b>Theoretical coverage</b>	12 sq. metres per litre	
<b>Dry film thickness</b>	27 microns at 12 sq. metres per litre	
<b>Usual no. of coats</b>	1	
<b>Abrasion resistance</b>	Good	
<b>Chemical resistance</b>	Fair	
<b>Heat resistance</b>	Good	
<b>Solvent resistance</b>	Good	
<b>Thinning and clean up</b>	Water	
<b>VOC</b>	c. 17 grams per litre (see <a href="#">Resene VOC Summary</a> )	

### Performance

### Performance and limitations

1. Seals in the wax often found on the surface of particle board. Waxes may inhibit the drying of clear alkyd and polyurethane varnishes.
2. May be overcoated with Resene Qristal Clear Polyurethane, Resene Poly-Flat, Resene Poly-Satin and Resene Poly-Gloss (see [Data Sheet D52](#)).
3. May be overcoated with Resene Polythane for a hardwearing floor finish (see [Data Sheet D53](#)).

### Limitations

1. Resene Particle Board Sealer must be overcoated.
2. Not recommended for exterior use.
3. The quoted coverage is applicable to smooth surfaced boards. Rough surfaces will demand more product.

# Particle Board Sealer

## Surface preparation

Sand surface smooth. Clean down thoroughly to remove all dirt, dust and loose material. Ensure surface is free from oil, grease and mould.

If moss and mould are present, treat with Resene Moss & Mould Killer (see [Data Sheet D80](#)).

On floors, the surface should be thoroughly vacuumed.

*Sanding dust from old lead or chromate based paints or old building materials containing asbestos may be injurious to the health if inhaled or ingested. Seek expert advice if the presence of these materials is suspected.*

## Application

Stir thoroughly to incorporate any settlement. Apply by brush, roller or spray. Stain as required with Resene Waterborne Colorwood (see [Data Sheet D50a](#)). Apply one full coat of Resene Particle Board Sealer allowing 16 hours before recoating.

Allow 24 hours if recoating with Resene Polythane (see [Data Sheet D53](#)).

## Precautions

1. It is critical that Resene Particle Board Sealer is applied at the recommended rate as low film build will not seal the surface.
2. Unsealed areas will show up as darker patches after the application of the topcoats.
3. Allow 24 hours before recoating with Resene Polythane (see [Data Sheet D53](#)).

*Please ensure the current Data Sheet is consulted prior to specification or application of Resene products.  
If the surface you propose to coat is not referred to by this Data Sheet, please contact Resene for clarification.*

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the paint the professionals use

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