Jul 2006

Resene **Enamel Undercoat**

general purpose

Resene Enamel Undercoat is a blend of special alkyd resins balanced with unique pigments. An easy brushing, quick, hard drying undercoat with exceptional flow and sanding properties.

exterior/interior

Physical properties

Alkyd Vehicle type Titanium dioxide/fillers

Pigmentation Solvent

> Low sheen Finish

Colour White and colours off-white

Dry time (minimum) 4 hours at 18°C

Recoat time (minimum) 12 hours

Primer required

Yes, on exterior timber, metal, hardboard, particle

and fibreboard

Mineral turps

12 sq. metres per litre

42 microns at 12 sq. metres per litre

1-2 Chemical resistance Fair

Good Heat resistance

Good

Excellent

Excellent when overcoated

Mineral turps

c. 320 grams per litre (see Resene VOC Summary)

Typical uses

- exterior and interior prepared surfaces
- **Architraves**
- Bathrooms
- Fibre and particle board
- **Furniture**
- Kitchens
- Laundries
- Paperfaced plasterboard
- Skirtings
- Suitably primed metals
- Timber doors
- Wallboards
- Weatherboards

Performance

Theoretical coverage

Dry film thickness

Usual no. of coats

Solvent resistance Sanding properties

Thinning and clean up

Durability

VOC

Performance and limitations

- Extremely good flow and sanding properties.
- Excellent adhesion to timber substrates and old painted surfaces.
- 3. Available in colours suitable for use under all Resene Total Colour System colours to facilitate perfect hiding and finish.
- 4. Designed with a low sheen to give exceptional enamel hold-out.
- 5. Suitable for overcoating with most finishing systems, such as Resene Super Gloss (see Data Sheet D32) and Resene Lusta-Glo (see Data Sheet D33).

Limitations

- 1. Not suitable for new or damp cementitious surfaces.
- 2. Not alkali resistant.
- 3. Not suitable as the first coat on fibre or particle board. Use Resene Quick Dry (see Data Sheet
- 4. Not suitable as the first coat on hardboard. Use Resene Sureseal (see Data Sheet D42).
- 5. Not suitable for prolonged exterior exposure without topcoating.

Enamel Undercoat general purpose

Surface preparation

Clean down thoroughly to remove all dirt, dust and loose material. Ensure surface is free from oil, grease and mould. Any timber that has been exposed to weather for more than one week requires thorough sanding of the surface or treatment with Resene TimberLock (see Data Sheet D48).

If moss and mould are present, treat with Resene Moss & Mould Killer (see Data Sheet D80). Sand to smooth finish and dust off.

Prime as per the following:

Exterior timber

Resene Wood Primer (see Data Sheet D40).

Fibre board, particle board, Matai, Spotted Gum, Totara

Resene Quick Dry (see Data Sheet D45).

Fibrous plaster, hardboard, paperfaced plasterboard

Resene Broadwall Waterborne Wallboard Sealer (see Data Sheet D403) or Resene Sureseal (see Data Sheet D42).

Galvanised steel, Zincalume

Resene Galvo One (see Data Sheet D41).

Varnished surfaces, laminated surfaces

Resene Waterborne Smooth Surface Sealer (see Data Sheet D47a).

Sanding dust from old lead or chromate based paints or old building materials containing asbestos may be injurious to the health if inhaled or ingested. Seek expert advice if the presence of these materials is suspected.

Application

Apply by brush, speed brush, synthetic fibre roller or spray.

Exterior - new

- 1. Prepare as per schedule above.
- 2. Apply one coat of Resene Enamel Undercoat in required colour over preprimed surface.

Exterior - repaint

- 1. Prepare as per schedule above.
- Apply one coat of Resene Enamel Undercoat in required colour over preprimed surface.

Interior - new

- 1. Prepare as per schedule above.
- 2. Apply two coats of Resene Enamel Undercoat in required colour allowing 12 hours between coats.
- 3. Sand smooth between coats.

Interior - repaint

- 1. Prepare as per schedule above and spot prime according to surface.
- 2. On repaint work one coat of Resene Enamel Undercoat should be sufficient. If a major colour change is planned two coats of Resene Enamel Undercoat in required colour allowing 12 hours between coats may be needed. Sand smooth between coats.

Precautions

- 1. Ensure correct primer, sealant and/or sealer is used.
- 2. FLAMMABLE Keep away from heat and open flame. Keep closed when not in use.
- 3. Avoid breathing vapour use with adequate ventilation.

Please ensure the current Data Sheet is consulted prior to specification or application of Resene products. If the surface you propose to coat is not referred to by this Data Sheet, please contact Resene for clarification.