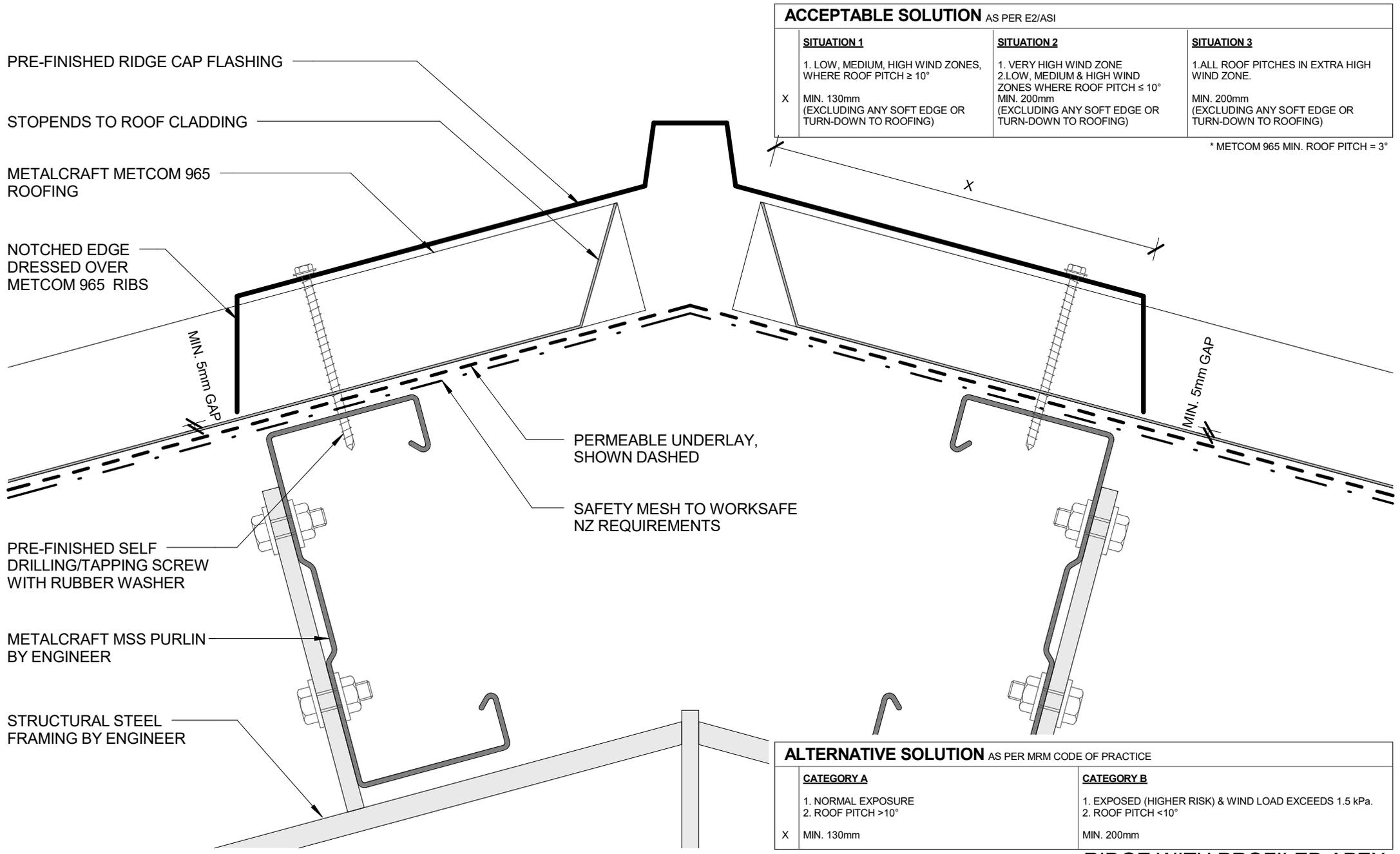


Metcom 965

COMMERCIAL ROOFING

DETAIL LIST

| | | <u>Revision</u> | <u>Date</u> |
|------|--|-----------------|-------------|
| D 00 | COVER SHEET | | |
| D 01 | RIDGE WITH PROFILED APEX | 1.0 | 28.02.2019 |
| D 02 | RIDGE WITH NON PROFILED APEX | 1.0 | 28.02.2019 |
| D 03 | SAWTOOTH RIDGE | 1.0 | 28.02.2019 |
| D 04 | INTERNAL GUTTER | 1.0 | 28.02.2019 |
| D 05 | FLUSH EAVE WITH PAN FIXED GUTTER | 1.0 | 28.02.2019 |
| D 06 | FLUSH EAVE WITH EXTERNAL GUTTER BRACKET | 1.0 | 28.02.2019 |
| D 07 | BARGE WITH PROFILED CLADDING | 1.0 | 28.02.2019 |
| D 08 | BARGE OVERHANG | 1.0 | 28.02.2019 |
| D 09 | PARAPET WITH TRANSVERSE APRON | 1.0 | 28.02.2019 |
| D 10 | TRANSVERSE APRON | 1.0 | 28.02.2019 |
| D 11 | PARALLEL APRON | 1.0 | 28.02.2019 |
| D 12 | PARALLEL HIDDEN GUTTER | 1.0 | 28.02.2019 |
| D 13 | PARALLEL HIDDEN GUTTER (2 PART FLASHING) | 1.0 | 28.02.2019 |
| D 14 | ROOF STEP | 1.0 | 28.02.2019 |
| D 15 | TRANSLUCENT SHEETS - LONG SECTION | 1.0 | 28.02.2019 |
| D 16 | TRANSLUCENT SHEETS - CROSS | 1.0 | 28.02.2019 |
| D 17 | 3D TRANSLUCENT SHEETS | 1.0 | 28.02.2019 |



ACCEPTABLE SOLUTION AS PER E2/ASI

| SITUATION 1 | SITUATION 2 | SITUATION 3 |
|---|---|--|
| 1. LOW, MEDIUM, HIGH WIND ZONES, WHERE ROOF PITCH $\geq 10^\circ$ | 1. VERY HIGH WIND ZONE 2. LOW, MEDIUM & HIGH WIND ZONES WHERE ROOF PITCH $\leq 10^\circ$ | 1. ALL ROOF PITCHES IN EXTRA HIGH WIND ZONE. |
| X MIN. 130mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) |

* METCOM 965 MIN. ROOF PITCH = 3°

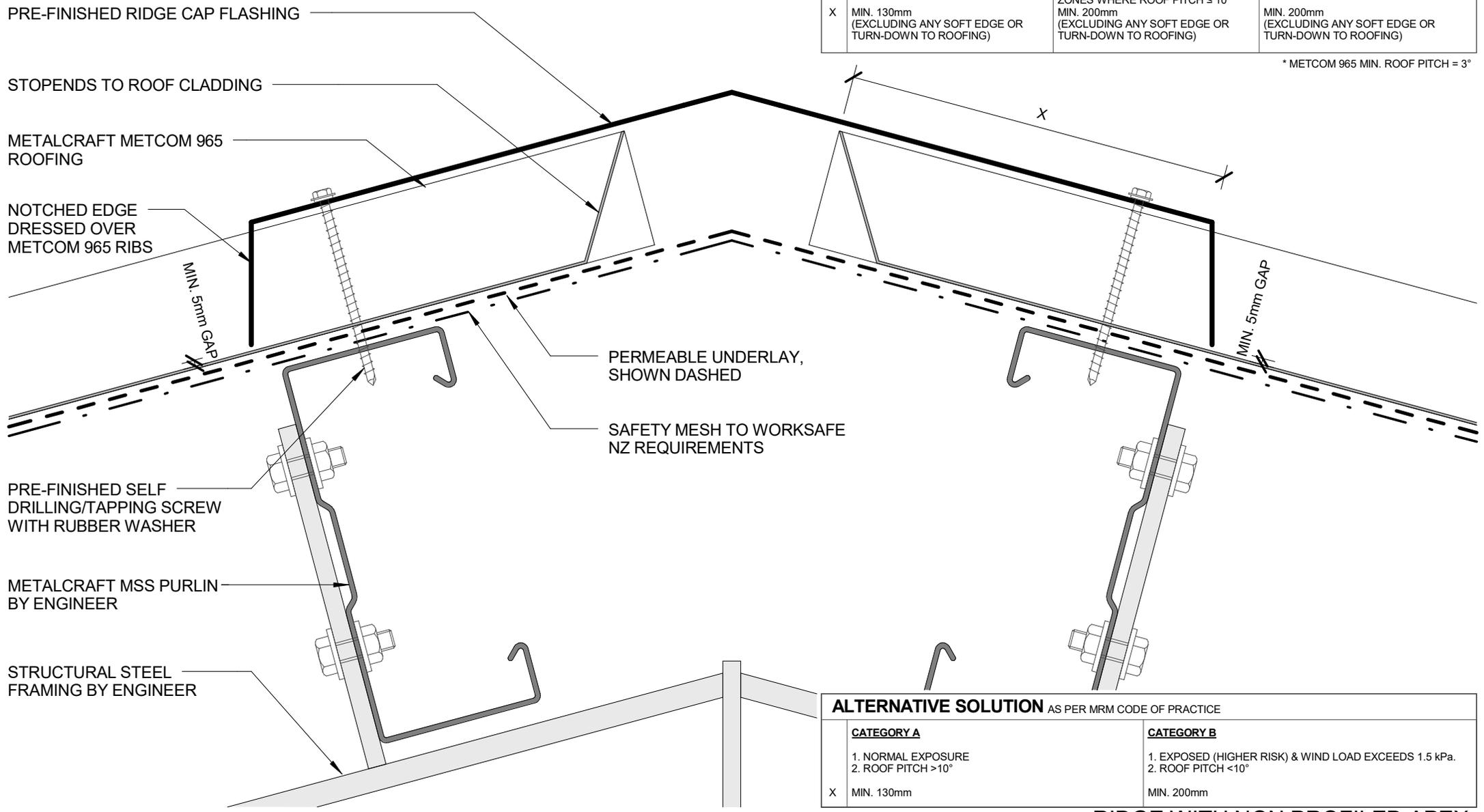
ALTERNATIVE SOLUTION AS PER MRM CODE OF PRACTICE

| CATEGORY A | CATEGORY B |
|--|---|
| 1. NORMAL EXPOSURE 2. ROOF PITCH $> 10^\circ$ | 1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $< 10^\circ$ |
| X MIN. 130mm | MIN. 200mm |

RIDGE WITH PROFILED APEX
COMMERCIAL ROOFING

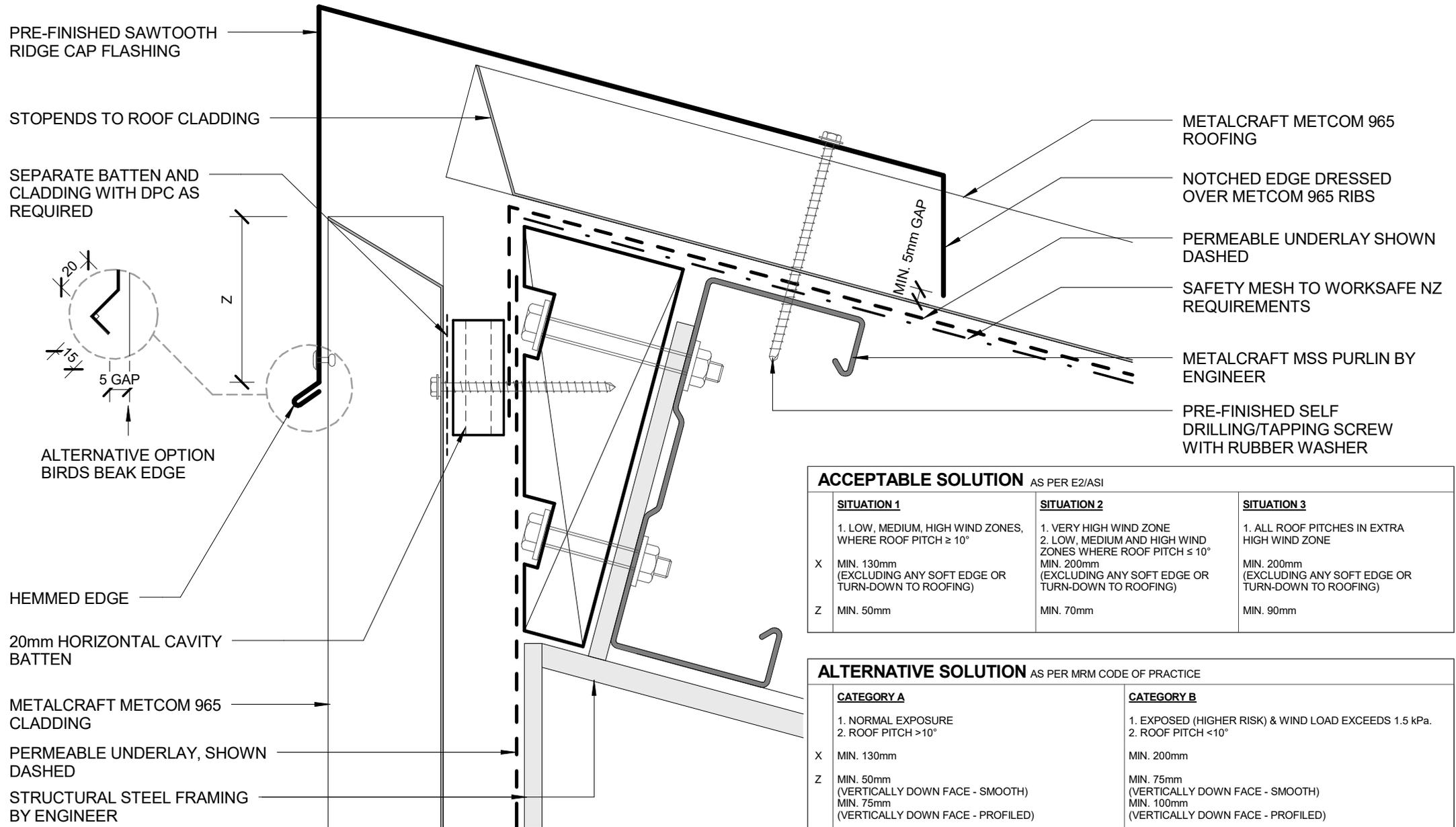
| ACCEPTABLE SOLUTION AS PER E2/ASI | | |
|---|---|--|
| SITUATION 1 | SITUATION 2 | SITUATION 3 |
| 1. LOW, MEDIUM, HIGH WIND ZONES, WHERE ROOF PITCH $\geq 10^\circ$ | 1. VERY HIGH WIND ZONE 2. LOW, MEDIUM & HIGH WIND ZONES WHERE ROOF PITCH $\leq 10^\circ$ | 1. ALL ROOF PITCHES IN EXTRA HIGH WIND ZONE. |
| X MIN. 130mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) |

* METCOM 965 MIN. ROOF PITCH = 3°



| ALTERNATIVE SOLUTION AS PER MRM CODE OF PRACTICE | |
|--|--|
| CATEGORY A | CATEGORY B |
| 1. NORMAL EXPOSURE 2. ROOF PITCH $>10^\circ$ | 1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $<10^\circ$ |
| X MIN. 130mm | MIN. 200mm |

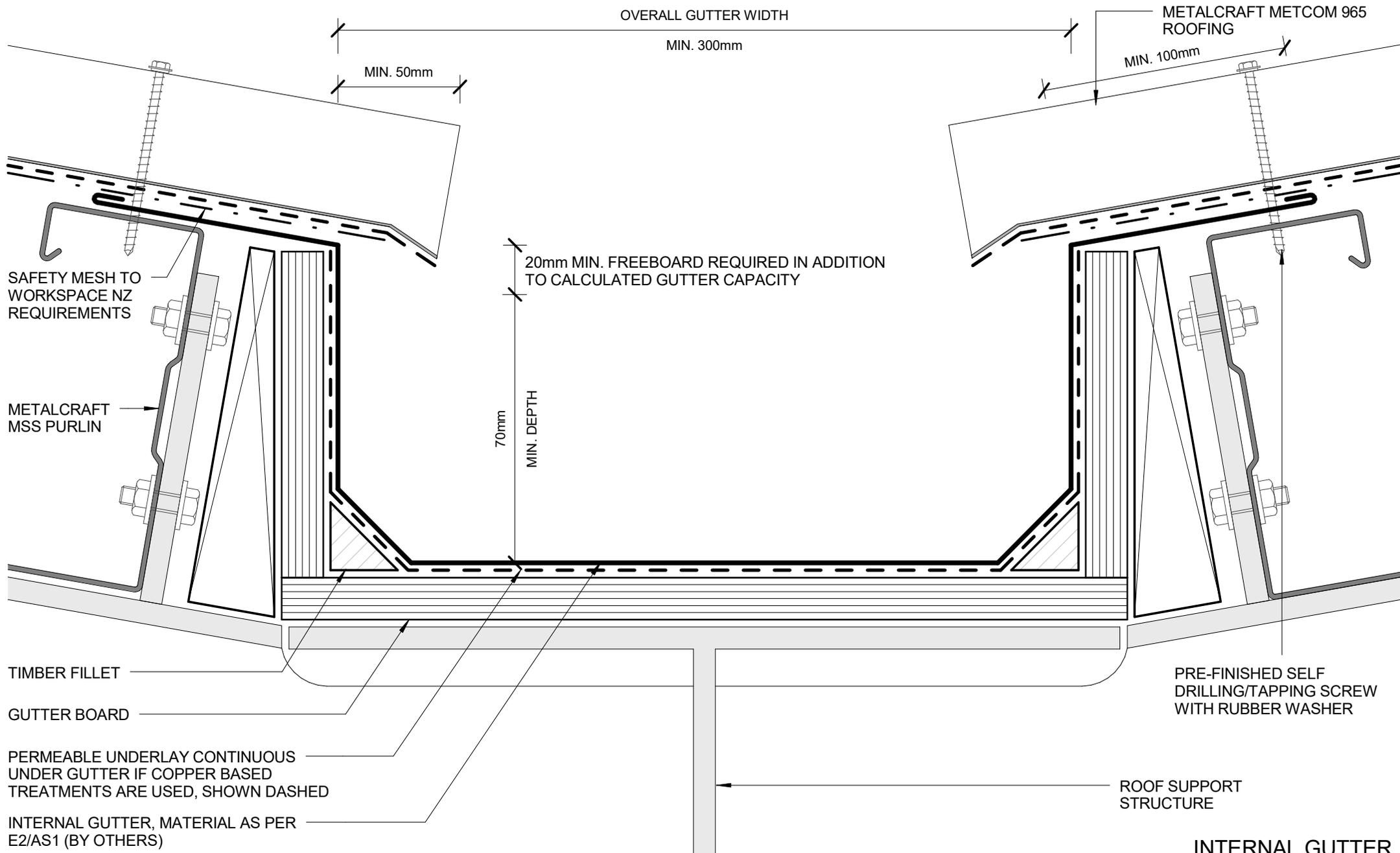
RIDGE WITH NON PROFILED APEX



| ACCEPTABLE SOLUTION AS PER E2/ASI | | |
|---|---|--|
| SITUATION 1 | SITUATION 2 | SITUATION 3 |
| 1. LOW, MEDIUM, HIGH WIND ZONES, WHERE ROOF PITCH $\geq 10^\circ$ | 1. VERY HIGH WIND ZONE 2. LOW, MEDIUM AND HIGH WIND ZONES WHERE ROOF PITCH $\leq 10^\circ$ | 1. ALL ROOF PITCHES IN EXTRA HIGH WIND ZONE |
| X MIN. 130mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) |
| Z MIN. 50mm | MIN. 70mm | MIN. 90mm |

| ALTERNATIVE SOLUTION AS PER MRM CODE OF PRACTICE | |
|--|---|
| CATEGORY A | CATEGORY B |
| 1. NORMAL EXPOSURE 2. ROOF PITCH $> 10^\circ$ | 1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $< 10^\circ$ |
| X MIN. 130mm | MIN. 200mm |
| Z MIN. 50mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 75mm (VERTICALLY DOWN FACE - PROFILED) | MIN. 75mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 100mm (VERTICALLY DOWN FACE - PROFILED) |

SAWTOOTH RIDGE
COMMERCIAL ROOFING



EAVE FLASHING REQUIRED WHEN ALL OF THE FOLLOWING CONDITIONS ARE MET:
 ROOF PITCH $\leq 10^\circ$
 SOFFIT WIDTH $\leq 100\text{mm}$
 WIND ZONES = VERY HIGH OR EXTRA HIGH OR ENGINEER SPECIFIC DESIGN
 MRM RECOMMENDS TO USE IN AREAS EXPOSED TO CONTAMINATORS SUCH AS SEA SALT OR INDUSTRIAL POLLUTANTS

* METCOM 965 MIN. ROOF PITCH = 3°

FOAM CLOSURE USED AS REQUIRED

METALCRAFT METCOM 965 ROOFING

PERMEABLE UNDERLAY, SHOWN DASHED

PRE-FINISHED EAVE FLASHING

MIN. 35mm
OVERLAP

PRE-FINISHED SELF DRILLING/TAPPING SCREW WITH RUBBER WASHER

SEPARATE BATTEN AND CLADDING WITH DPC AS REQUIRED

METALCRAFT BOX GUTTER 125 WITH EXTERNAL BRACKET

METALCRAFT METCOM 965 CLADDING ON CAVITY

METALCRAFT MSS PURLIN BY ENGINEER

DIMENSION TO SUIT
SUGGEST MIN. 125mm

PACKER

SAFETY MESH TO WORKSAFE NZ REQUIREMENTS

PRE-FINISHED SELF DRILLING/TAPPING SCREW WITH RUBBER WASHER

STRUCTURAL STEEL FRAMING BY ENGINEER

FLUSH EAVE WITH PAN FIXED GUTTER

Metcom 965

Rev. 1.0

COMMERCIAL ROOFING

Reference CRMET965

Date 28.02.2019

Scale 1 : 2

Sheet

D 05

Metalcraft
Roofing

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EAVE FLASHING REQUIRED WHEN ALL OF THE FOLLOWING CONDITIONS ARE MET:
 ROOF PITCH $\leq 10^\circ$
 SOFFIT WIDTH $\leq 100\text{mm}$
 WIND ZONES = VERY HIGH OR EXTRA HIGH OR ENGINEER SPECIFIC DESIGN
 MRM RECOMMENDS TO USE IN AREAS EXPOSED TO CONTAMINATORS SUCH AS SEA SALT OR INDUSTRIAL POLLUTANTS

$<10^\circ = 70\text{mm}$
 $10-35^\circ = 50\text{mm}$
 $>35^\circ = 40\text{mm}$

DIMENSION TO SUIT
 SUGGEST MIN. 125mm

* METCOM 965 MIN. ROOF PITCH = 3°

FOAM CLOSURE USED AS REQUIRED

METALCRAFT METCOM 965 ROOFING

PERMEABLE UNDERLAY, SHOWN DASHED

PRE-FINISHED EAVE FLASHING

METALCRAFT BOX GUTTER 125 WITH EXTERNAL BRACKET

PRE-FINISHED SELF DRILLING/TAPPING SCREW WITH RUBBER WASHER

SEPARATE BATTEN AND CLADDING WITH DPC AS REQUIRED

FASCIA BOARD

METALCRAFT METCOM 965 CLADDING ON CAVITY

METALCRAFT MSS PURLIN BY ENGINEER

PACKER

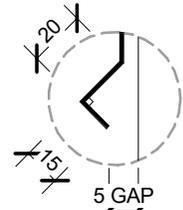
SAFETY MESH TO WORKSAFE NZ REQUIREMENTS

PRE-FINISHED SELF DRILLING/TAPPING SCREW WITH RUBBER WASHER

STRUCTURAL STEEL FRAMING BY ENGINEER

FLUSH EAVE WITH EXTERNAL GUTTER BRACKET

PRE-FINISHED BARGE FLASHING



ALTERNATIVE OPTION BIRDS BEAK EDGE

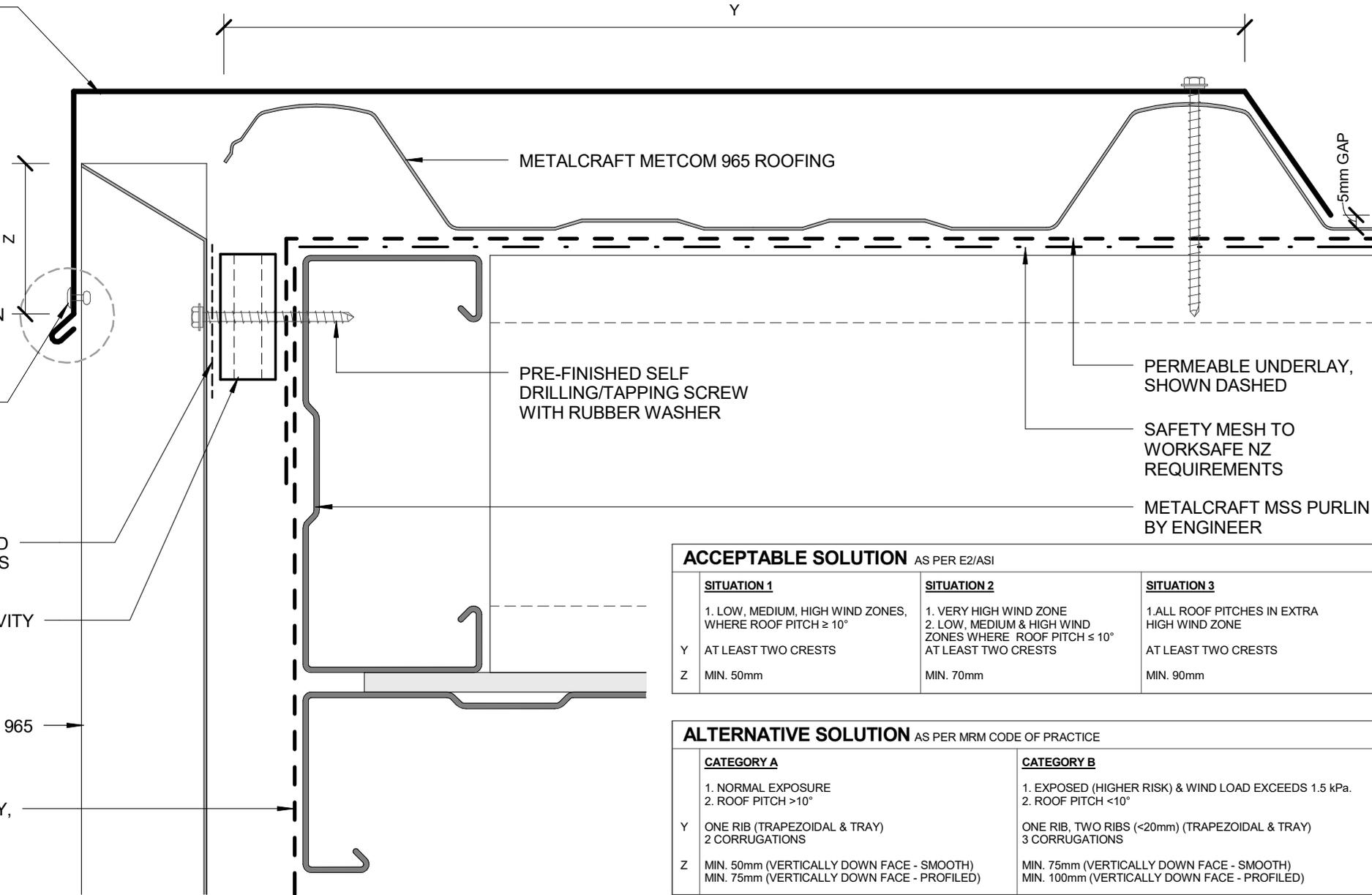
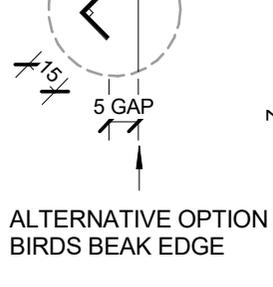
PRE-FINISHED POP RIVET BEDDED IN SILICONE OR PRE-FINISHED 8g WAFER-TEK SCREW

SEPARATE BATTEN AND CLADDING WITH DPC AS REQUIRED

20mm HORIZONTAL CAVITY BATTEN

METALCRAFT METCOM 965 CLADDING

PERMEABLE UNDERLAY, SHOWN DASHED



| ACCEPTABLE SOLUTION AS PER E2/AS1 | | |
|---|---|---|
| SITUATION 1 | SITUATION 2 | SITUATION 3 |
| 1. LOW, MEDIUM, HIGH WIND ZONES, WHERE ROOF PITCH $\geq 10^\circ$ | 1. VERY HIGH WIND ZONE 2. LOW, MEDIUM & HIGH WIND ZONES WHERE ROOF PITCH $\leq 10^\circ$ | 1. ALL ROOF PITCHES IN EXTRA HIGH WIND ZONE |
| Y AT LEAST TWO CRESTS | AT LEAST TWO CRESTS | AT LEAST TWO CRESTS |
| Z MIN. 50mm | MIN. 70mm | MIN. 90mm |

| ALTERNATIVE SOLUTION AS PER MRM CODE OF PRACTICE | |
|--|---|
| CATEGORY A | CATEGORY B |
| 1. NORMAL EXPOSURE 2. ROOF PITCH $>10^\circ$ | 1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $<10^\circ$ |
| Y ONE RIB (TRAPEZOIDAL & TRAY) 2 CORRUGATIONS | ONE RIB, TWO RIBS ($<20\text{mm}$) (TRAPEZOIDAL & TRAY) 3 CORRUGATIONS |
| Z MIN. 50mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 75mm (VERTICALLY DOWN FACE - PROFILED) | MIN. 75mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 100mm (VERTICALLY DOWN FACE - PROFILED) |

BARGE WITH PROFILED CLADDING

Metcom 965

Rev. 1.0

COMMERCIAL ROOFING

Reference CRMET965

Date 28.02.2019

Scale 1 : 2

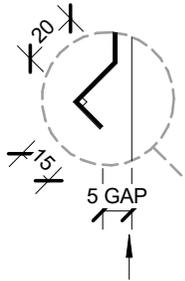
Sheet

D 07

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PRE-FINISHED SELF
DRILLING/TAPPING SCREW
WITH RUBBER WASHER

PRE-FINISHED
BARGE FLASHING



ALTERNATIVE OPTION
BIRDS BEAK EDGE

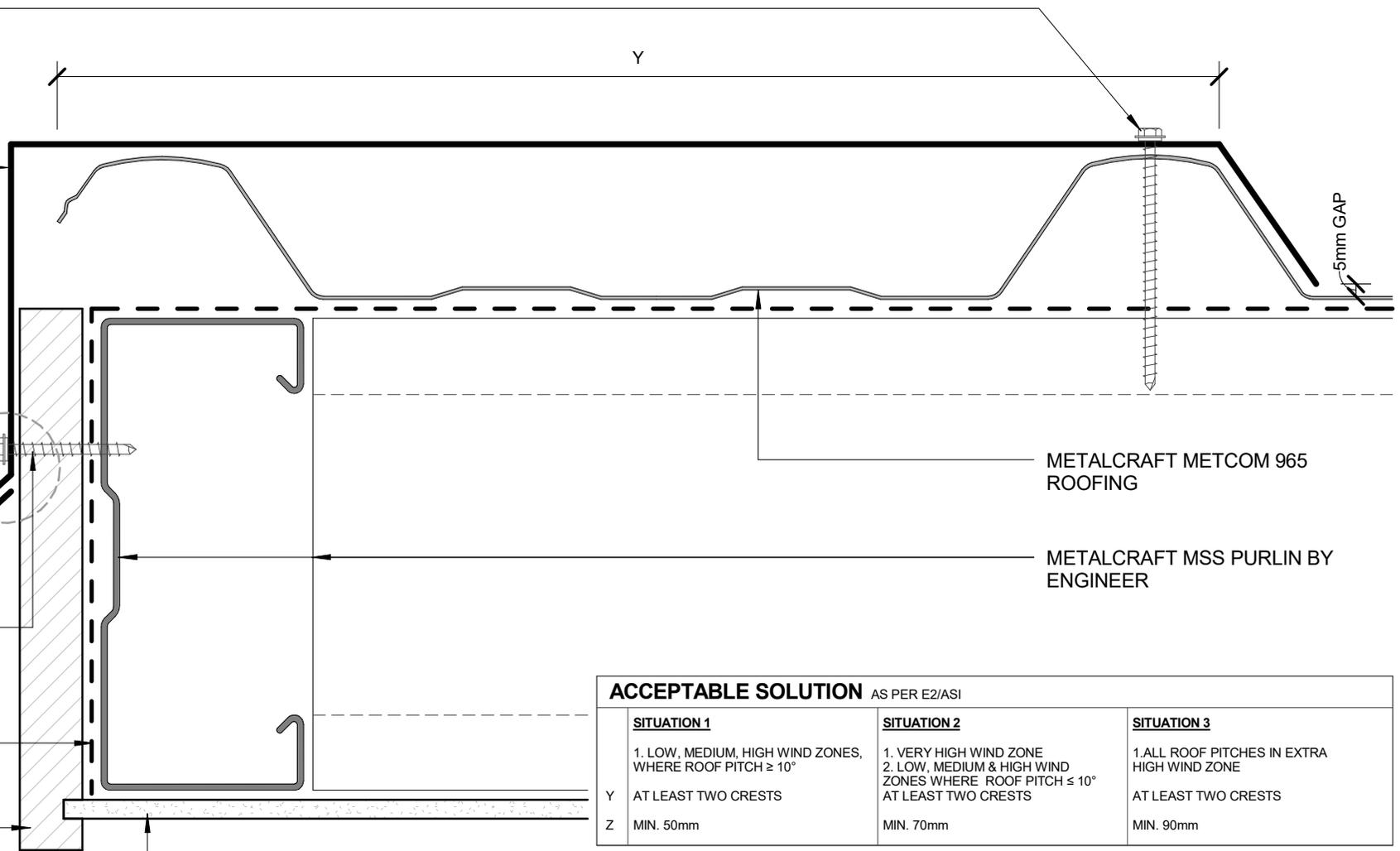
HEMMED EDGE

PRE-FINISHED SELF
DRILLING/TAPPING SCREW
WITH RUBBER WASHER

PERMEABLE UNDERLAY, SHOWN
DASHED

BARGE BOARD

SOFFIT LINING



METALCRAFT METCOM 965
ROOFING

METALCRAFT MSS PURLIN BY
ENGINEER

ACCEPTABLE SOLUTION AS PER E2/AS1

| | SITUATION 1 | SITUATION 2 | SITUATION 3 |
|---|--|--|--|
| | 1. LOW, MEDIUM, HIGH WIND ZONES, WHERE ROOF PITCH $\geq 10^\circ$ | 1. VERY HIGH WIND ZONE 2. LOW, MEDIUM & HIGH WIND ZONES WHERE ROOF PITCH $\leq 10^\circ$ | 1. ALL ROOF PITCHES IN EXTRA HIGH WIND ZONE |
| Y | AT LEAST TWO CRESTS | AT LEAST TWO CRESTS | AT LEAST TWO CRESTS |
| Z | MIN. 50mm | MIN. 70mm | MIN. 90mm |

ALTERNATIVE SOLUTION AS PER MRM CODE OF PRACTICE

| | CATEGORY A | CATEGORY B |
|---|--|---|
| | 1. NORMAL EXPOSURE 2. ROOF PITCH $> 10^\circ$ | 1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $< 10^\circ$ |
| Y | ONE RIB (TRAPEZOIDAL & TRAY) 2 CORRUGATIONS | ONE RIB, TWO RIBS ($< 20\text{mm}$) (TRAPEZOIDAL & TRAY) 3 CORRUGATIONS |
| Z | MIN. 50mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 75mm (VERTICALLY DOWN FACE - PROFILED) | MIN. 75mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 100mm (VERTICALLY DOWN FACE - PROFILED) |

BARGE OVERHANG
COMMERCIAL ROOFING

Metcom 965

Rev. 1.0

Reference CRMET965

Date 28.02.2019

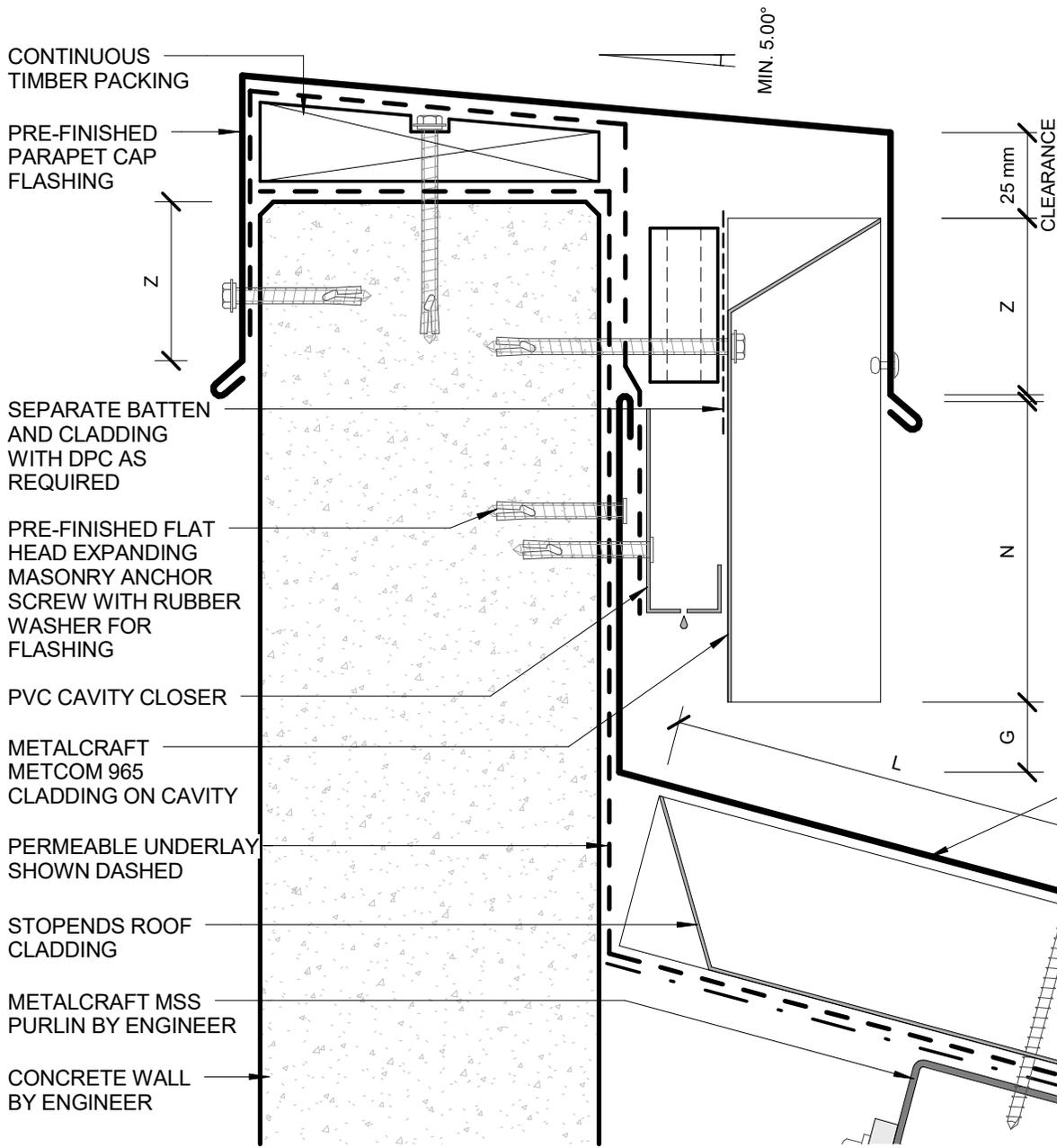
Scale 1 : 2

Sheet

D 08

Metalcraft
Roofing

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ACCEPTABLE SOLUTION AS PER E2/AS1

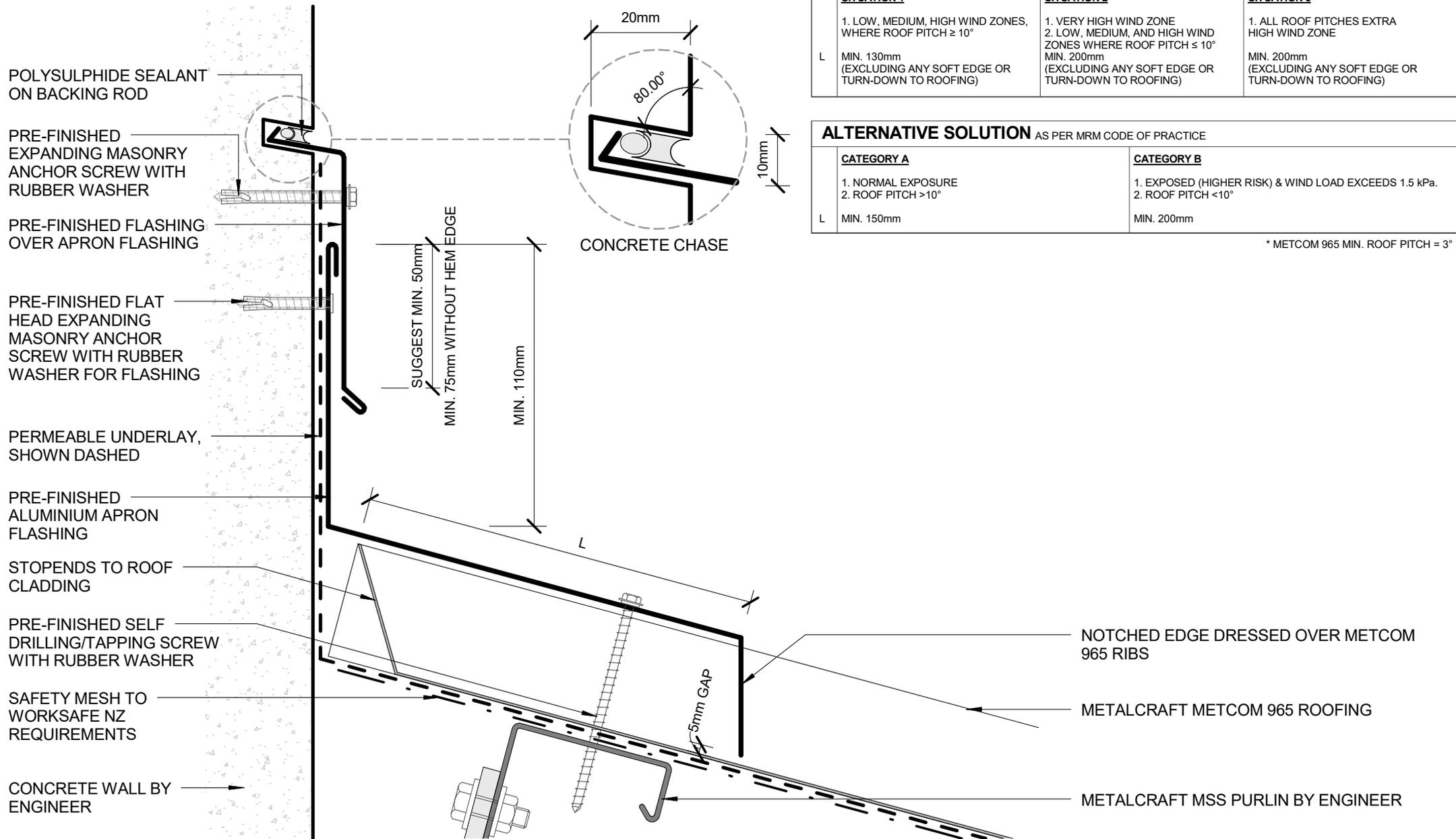
| | SITUATION 1 | SITUATION 2 | SITUATION 3 |
|---|---|---|---|
| | 1. LOW, MEDIUM, HIGH WIND ZONES, WHERE ROOF PITCH $\geq 10^\circ$ | 1. VERY HIGH WIND ZONE 2. LOW, MEDIUM AND HIGH WIND ZONES WHERE ROOF PITCHES $\leq 10^\circ$ | 1. ALL ROOF PITCHES IN EXTRA HIGH WIND ZONE |
| G | MIN. 35mm | MIN. 35mm | MIN. 35mm |
| N | MIN. 75mm | MIN. 75mm | MIN. 75mm |
| L | MIN. 130mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) |
| Z | MIN. 50mm | MIN. 70mm | MIN. 90mm |

ALTERNATIVE SOLUTION AS PER MRM CODE OF PRACTICE

| | CATEGORY A | CATEGORY B |
|---|---|---|
| | 1. NORMAL EXPOSURE 2. ROOF PITCH $>10^\circ$ | 1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $<10^\circ$ |
| G | 25mm | 25mm |
| N | MIN. 50mm + HEM OR 75mm (VERTICALLY UP FACE - SMOOTH) MIN. 75mm + HEM OR 100mm (VERTICALLY UP FACE - PROFILED) | MIN. 75mm + HEM OR 100mm (VERTICALLY UP FACE - SMOOTH) MIN. 100mm + HEM OR 125mm (VERTICALLY UP FACE - PROFILED) |
| L | MIN. 150mm | MIN. 200mm |
| Z | MIN. 50mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 75mm (VERTICALLY DOWN FACE - PROFILED) | MIN. 75mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 100mm (VERTICALLY DOWN FACE - PROFILED) |

* METCOM 965 MIN. ROOF PITCH = 3°

PARAPET WITH TRANSVERSE APRON



| ACCEPTABLE SOLUTION AS PER E2/AS1 | | |
|---|--|--|
| SITUATION 1 | SITUATION 2 | SITUATION 3 |
| 1. LOW, MEDIUM, HIGH WIND ZONES, WHERE ROOF PITCH $\geq 10^\circ$ | 1. VERY HIGH WIND ZONE 2. LOW, MEDIUM, AND HIGH WIND ZONES WHERE ROOF PITCH $\leq 10^\circ$ | 1. ALL ROOF PITCHES EXTRA HIGH WIND ZONE |
| L MIN. 130mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) |

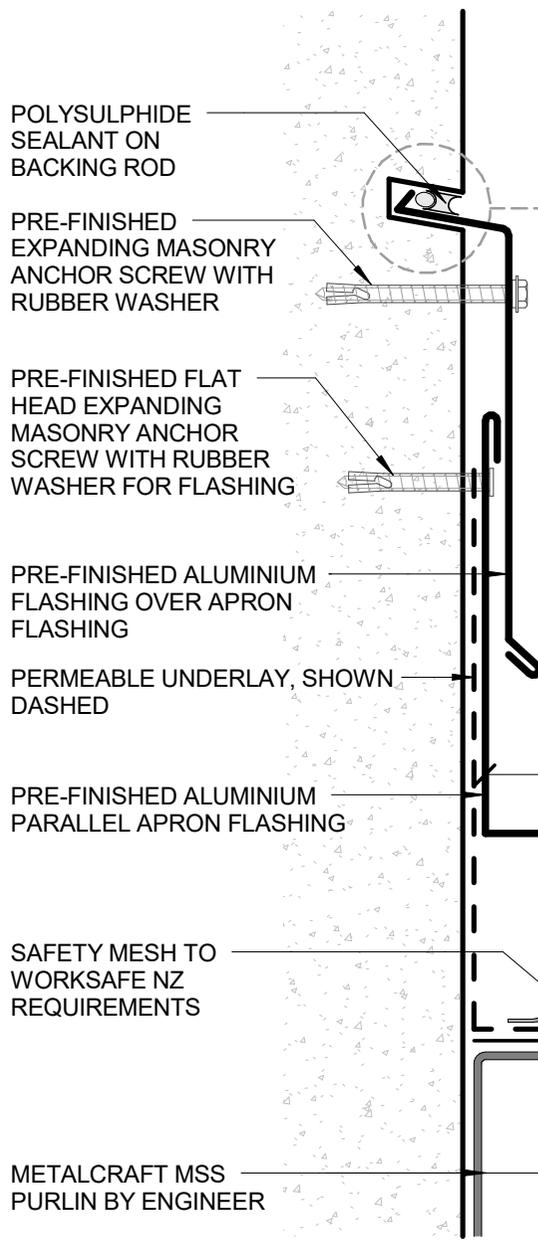
| ALTERNATIVE SOLUTION AS PER MRM CODE OF PRACTICE | |
|--|--|
| CATEGORY A | CATEGORY B |
| 1. NORMAL EXPOSURE 2. ROOF PITCH $>10^\circ$ | 1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $<10^\circ$ |
| L MIN. 150mm | MIN. 200mm |

* METCOM 965 MIN. ROOF PITCH = 3°

TRANSVERSE APRON
COMMERCIAL ROOFING



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POLYSULPHIDE SEALANT ON BACKING ROD

PRE-FINISHED EXPANDING MASONRY ANCHOR SCREW WITH RUBBER WASHER

PRE-FINISHED FLAT HEAD EXPANDING MASONRY ANCHOR SCREW WITH RUBBER WASHER FOR FLASHING

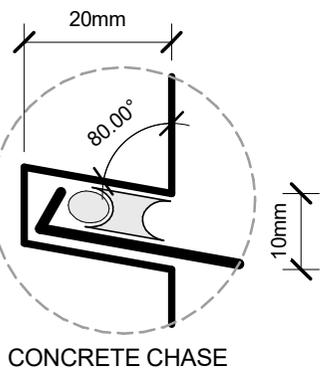
PRE-FINISHED ALUMINIUM FLASHING OVER APRON FLASHING

PERMEABLE UNDERLAY, SHOWN DASHED

PRE-FINISHED ALUMINIUM PARALLEL APRON FLASHING

SAFETY MESH TO WORKSAFE NZ REQUIREMENTS

METALCRAFT MSS PURLIN BY ENGINEER



SUGGEST MIN. 50mm
MIN. 75mm WITHOUT HEIM EDGE
MIN. 110mm

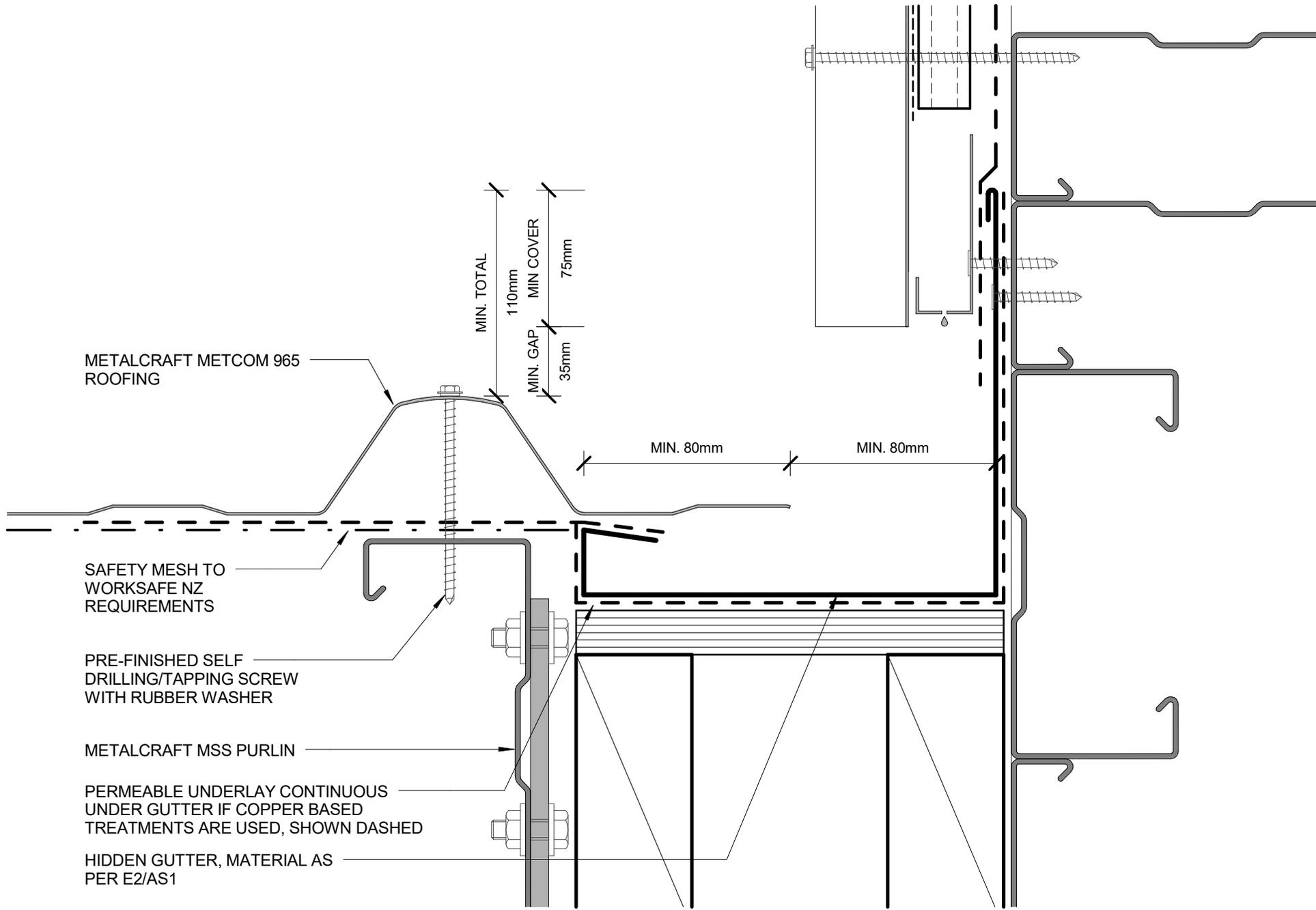
| ACCEPTABLE SOLUTION AS PER E2/ASI | | |
|---|--|---|
| SITUATION 1 | SITUATION 2 | SITUATION 3 |
| 1. LOW, MEDIUM, HIGH WIND ZONES, WHERE ROOF PITCH $\geq 10^\circ$ | 1. VERY HIGH WIND ZONE 2. LOW, MEDIUM, AND HIGH WIND ZONES WHERE ROOF PITCH $\leq 10^\circ$ | 1. ALL ROOF PITCHES IN EXTRA HIGH WIND ZONE |
| M AT LEAST TWO CRESTS | AT LEAST TWO CRESTS | AT LEAST TWO CRESTS |

| ALTERNATIVE SOLUTION AS PER MRM CODE OF PRACTICE | |
|---|--|
| CATEGORY A | CATEGORY B |
| 1. NORMAL EXPOSURE 2. ROOF PITCH $>10^\circ$ | 1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $<10^\circ$ |
| M ONE RIB (TRAPEZOIDAL & TRAY) 2 CORRUGATIONS (METCOM 930) | TWO RIBS ($<20\text{mm}$) (TRAPEZOIDAL & TRAY) 3 CORRUGATIONS (METCOM 930) |

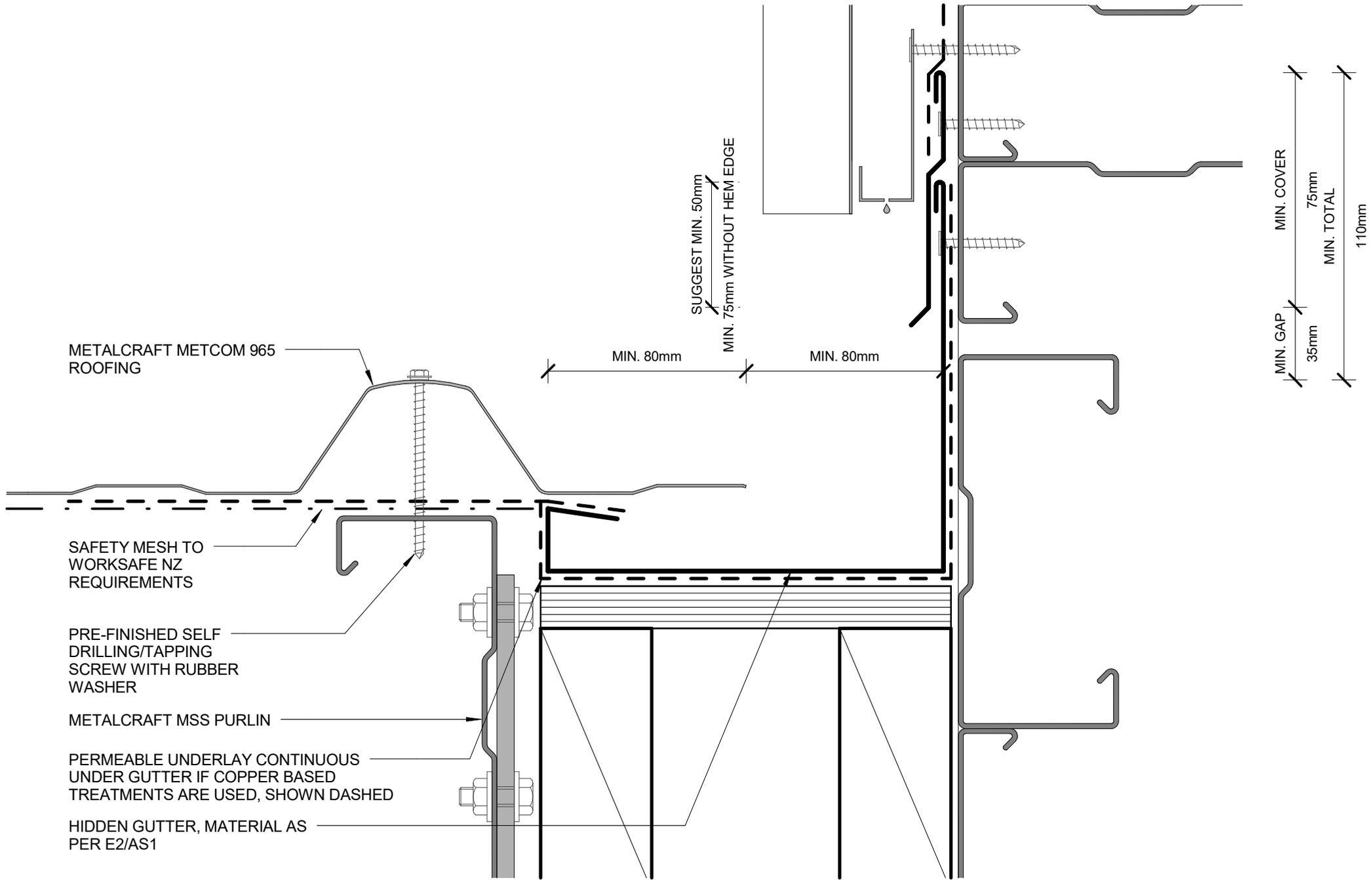
METALCRAFT METCOM 965 ROOFING

PRE-FINISHED SELF DRILLING/TAPPING SCREW WITH RUBBER WASHER

5mm GAP

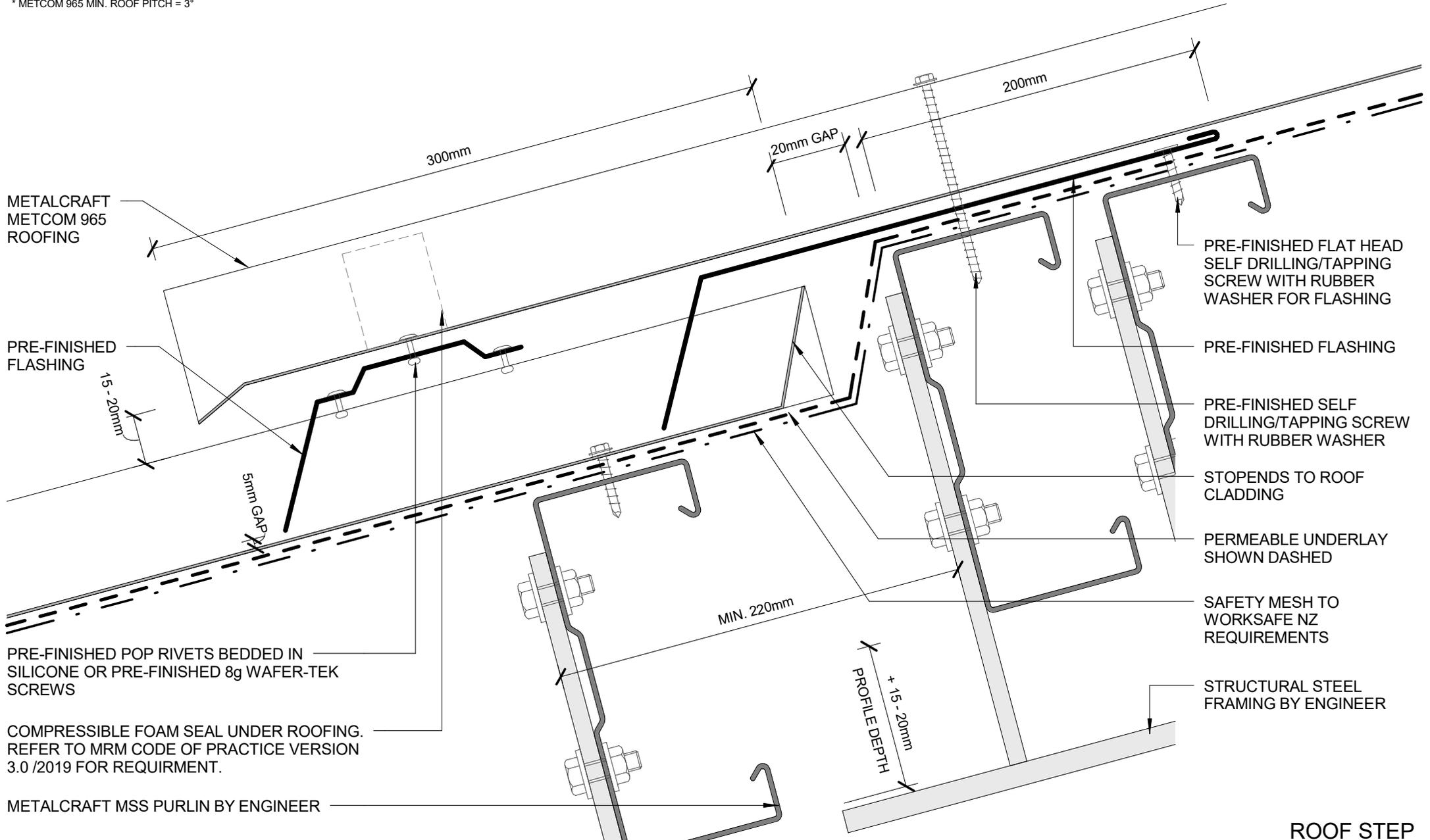


PARALLEL HIDDEN GUTTER
COMMERCIAL ROOFING



PARALLEL HIDDEN GUTTER (2 PART FLASHING)

* METCOM 965 MIN. ROOF PITCH = 3°



METALCRAFT
METCOM 965
ROOFING

PRE-FINISHED
FLASHING

PRE-FINISHED POP RIVETS BEDDED IN
SILICONE OR PRE-FINISHED 8g WAFER-TEK
SCREWS

COMPRESSIBLE FOAM SEAL UNDER ROOFING.
REFER TO MRM CODE OF PRACTICE VERSION
3.0 /2019 FOR REQUIRMENT.

METALCRAFT MSS PURLIN BY ENGINEER

PRE-FINISHED FLAT HEAD
SELF DRILLING/TAPPING
SCREW WITH RUBBER
WASHER FOR FLASHING

PRE-FINISHED FLASHING

PRE-FINISHED SELF
DRILLING/TAPPING SCREW
WITH RUBBER WASHER

STOPENDS TO ROOF
CLADDING

PERMEABLE UNDERLAY
SHOWN DASHED

SAFETY MESH TO
WORKSAFE NZ
REQUIREMENTS

STRUCTURAL STEEL
FRAMING BY ENGINEER

Metalcraft
Roofing

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Metcom 965

Rev. 1.0

Reference CRMET965

Date 28.02.2019

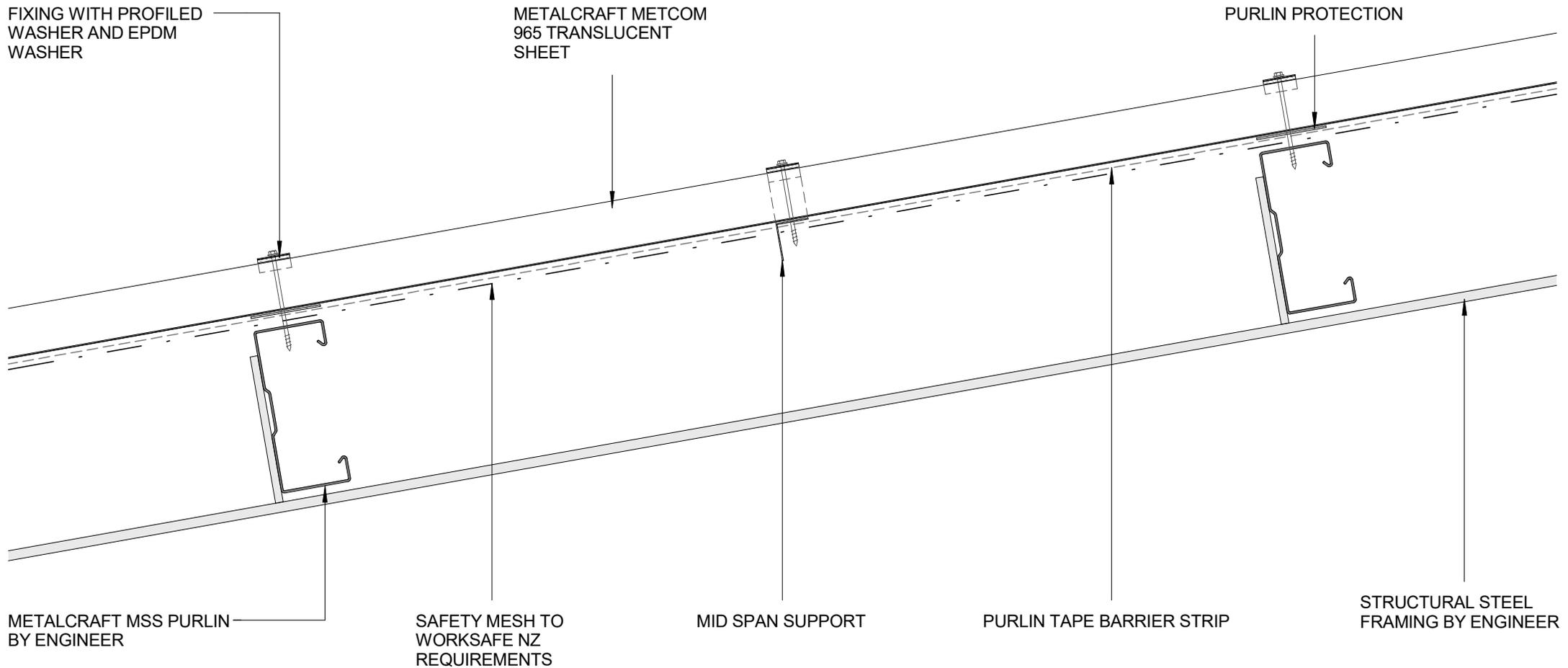
Scale 1 : 2

ROOF STEP

COMMERCIAL ROOFING

Sheet

D 14

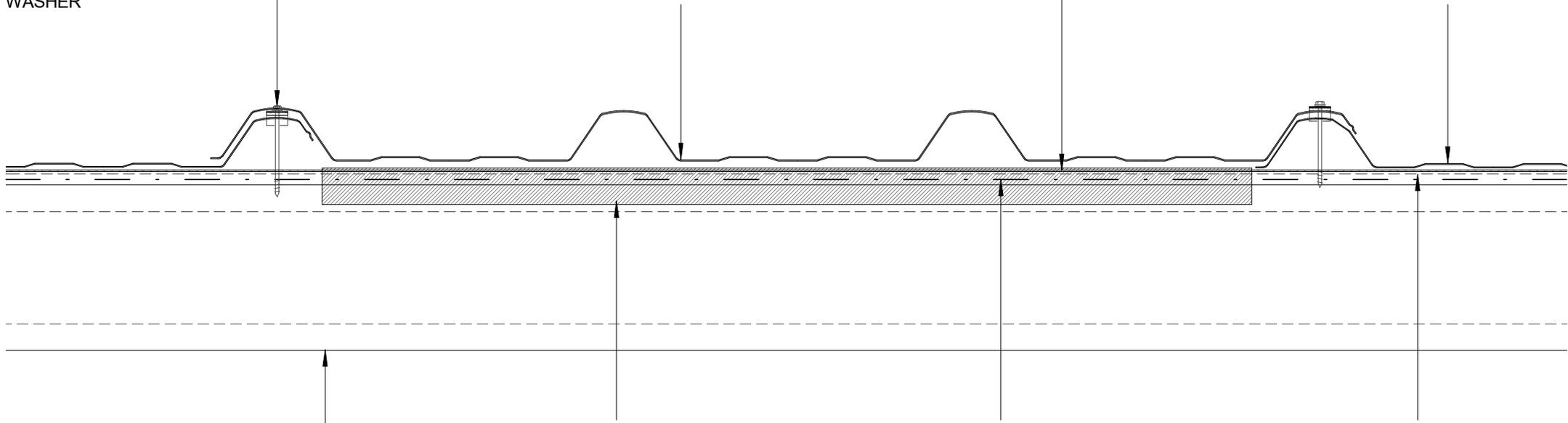


FIXING WITH PROFILED
WASHER AND EPDM
WASHER

METALCRAFT METCOM 965
TRANSLUCENT SHEET

PURLIN PROTECTION

METALCRAFT METCOM 965
ROOFING



METALCRAFT MSS PURLIN
BY ENGINEER

MID SPAN SUPPORT

SAFETY MESH TO
WORKSAFE NZ
REQUIREMENTS

PURLIN TAPE BARRIER STRIP

