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FIRE TEST REPORT FH 5648

CONE CALORIMETER TEST AND NZBC ACCEPTABLE SOLUTIONS SECTION 5.8.1 PERFORMANCE OF THE AEROBRICK VENEER AND EZPANEL CLADDING SYSTEM

CLIENT

Specialized Construction Products Ltd 79 Porana Road Glenfield 0627 Auckland New Zealand



All tests and procedures reported herein, unless indicated, have been performed in accordance with the laboratory's scope of accreditation.

PROJECT NUMBER:

ISSUE DATE:

PAGE:

FT5648

25 March 2015

1 of 9

TEST SUMMARY

Objective

To conduct cone calorimeter testing and reduce the data in accordance with ISO 5660 as specified in New Zealand Building Code (NZBC) Acceptable Solutions Appendix C 7.1, on client supplied specimens for the purposes of determination of the Exterior Surface Finishes performance in accordance with;

• NZBC Acceptable Solutions Section 5.8.1. a) and b).

Test sponsor

Specialized Construction Products Ltd 79 Porana Road Glenfield 0627 Auckland New Zealand

Description of test specimen

The product as described by the client as the Aerobrick Veneer and EZpanel Cladding System.

Date of test

19 March 2015.

Test results

For the purposes of compliance with the relevant building code documents, the following classification is considered applicable to the tested sample as described in Section 1.

Building Code Document	Performance	
NZBC Acceptable Solutions Section 5.8.1	a)	Satisfied
	b)	Satisfied

LIMITATION

The results reported here relate only to the item/s tested.

TERMS AND CONDITIONS

This report is issued in accordance with the Terms and Conditions as detailed and agreed in the BRANZ Services Agreement for this work.



REPORT NUMBER:

ISSUE DATE:





CONTENTS

SIGN	ATORI	ES	4
DOCL	JMENT	REVISION STATUS	4
1.	GENE	ERAL	5
	1.1	Sample measurements	. 5
2.	EXPE	RIMENTAL PROCEDURE	6
	2.1	Test standard	.6
	2.2	Test date	.6
	2.3	Specimen conditioning	.6
	2.4	Special weathering	. 6
	2.5	Specimen wrapping and preparation	.6
	2.6	Test programme	.6
	2.7	Specimen Selection	.6
3.	TEST	RESULTS AND REDUCED DATA	7
4.	SUM	MARY	8
5.	RESU	JLTS FOR NZBC ACCEPTABLE SOLUTIONS SECTION 5.8.1	9
6.	CON	CLUSION	9
FIG	URE	S	
Eiguro	1. Dong	esentative specimen (front face on left, side on right)	5
		of heat release versus time	
riguio	Z. Mato	of float folloads voicas time	0
TAE	BLES		
Table	4. Dhyair		_
	,	cal parametersesults and reduced data to NZBC Acceptable Solutions Appendix C 7.1	
		release raterelease rate	
		rt summary	
	•	Acceptable Solutions Section 5.8.1 a) and b) requirements	
		Group classification and smoke extinction area	





ISSUE DATE: **25 March 2015**





SIGNATORIES

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DOCUMENT REVISION STATUS

Collier

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1. GENERAL

The product submitted by the client for testing was identified by the client as the Aerobrick Veneer EZpanel Cladding System, supplied by Specialized Construction Products Ltd on a substrate of autoclaved aerated concrete. Figure 1 illustrates a representative specimen of that tested.





1.1 Sample measurements

The following physical parameters were measured for each specimen prior to testing.

Table 1: Physical parameters

	Initial p	Overall apparent		
Specimen ID	Mass (g)	Mean thickness (mm)	density (kg/m³)	
FH5648-1-50-1	314.2	47.2	666	
FH5648-1-50-2	319.3	49.6	644	
FH5648-1-50-3	322.1	47.6	677	



REPORT NUMBER:

ISSUE DATE:

PAGE:

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2. EXPERIMENTAL PROCEDURE

2.1 Test standard

The tests were carried out and data reduced according to the test procedures described in ISO 5660: (2002), Reaction-to-fire tests – Heat release, smoke production and mass loss – Part 1: Heat release rate, and Part 2: Smoke production rate. The sample preparation and test procedure are as described in 2.4 and 2.5.

2.2 Test date

The tests were conducted on 19 March 2015 by Mr Matthew Van Atta at BRANZ Limited laboratories, Judgeford, New Zealand.

2.3 Specimen conditioning

All specimens were conditioned to moisture equilibrium (constant weight), at a temperature of $23 \pm 2^{\circ}$ C and a relative humidity of $50 \pm 5\%$ immediately prior to testing.

2.4 Special weathering

According to Acceptable Solutions Appendix C 7.1.3, timber claddings which have a fire retardant treatment incorporated in or applied to them are required to be subjected to the regime of accelerated weathering described in ASTM D 2898 Method B with the water flow rate from Method A before testing. The tested specimens were not timber claddings and therefore were not subjected to the accelerated weathering.

2.5 Specimen wrapping and preparation

All tests were conducted and the specimens prepared in accordance with the test standard. The spark igniter and the stainless steel retainer frame were used. All specimens were wrapped in a single layer of aluminium foil, covering the unexposed surfaces. The samples were more than 50 mm thick and the backside cut before testing.

2.6 Test programme

The test program consisted of three replicate specimens as identified in the above table, tested at an irradiance level of 50 kW/m². All tests were carried out with the specimen horizontal, and with a nominal duct flow rate of 0.024 m³/s.

2.7 Specimen Selection

BRANZ was not involved in the selection of the materials submitted for testing. The test materials used were supplied to the laboratory by the client.



REPORT NUMBER:

ISSUE DATE:





3. TEST RESULTS AND REDUCED DATA

Table 2: Test results and reduced data to NZBC Acceptable Solutions Appendix C 7.1

Material		Test specimens as described in Section 1 (in accordance with AS/NZS 3837)			Mean
Specimen test number		FH5648-1-50-1	FH5648-1-50-2	FH5648-1-50-3	
Test Date		19/03/2015	19/03/2015	19/03/2015	
Time to sustained flaming	S	101	102	116	106
Observations ^a		-	-	-	
Test duration ^b	S	900++	900++	900++	900
Mass remaining, m _f	g	302.9	309.0	309.9	307.3
Mass pyrolyzed	%	3.6%	3.2%	3.8%	3.5%
Specimen mass loss ^c	kg/m²	1.2	1.0	1.3	1.2
Specimen mass loss rate ^c	g/m² .s	1.3	1.1	1.4	1.3
Heat release rate					
$\dot{q}_{ ext{max}}''$	kW/m²	53.8	59.0	79.4	64.0
average, $\dot{q}_{avg}^{\prime\prime}$					
Over 60 s from ignition	kW/m²	24.7	23.4	32.0	26.7
Over 180 s from ignition	kW/m²	14.0	12.5	16.3	14.3
Over 300 s from ignition	kW/m²	10.6	8.9	12.6	10.7
Total heat released	MJ/m ²	3.9	2.8	5.8	4.2
Average Specific Extinction Area	m²/kg	15.3	24.2	16.1	18.5
Effective heat of combustion $^{\rm d}$, $^{\Delta}h_{c,\it{eff}}$	MJ/kg	3.0	2.4	4.2	3.2

Notes:

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REPORT NUMBER:

ISSUE DATE:

PAGE:





FH 5648

25 March 2015

7 of 9

^a no significant observations were recorded

^b determined by X_{02} returning to the pretest value within 100 ppm of oxygen concentration for 10

^{** 30} minutes after time to sustained flaming

⁺⁺ test duration of 15 minutes as specified in NZBC Acceptable Solutions Appendix C 7.1.2

^c from ignition to end of test;

d from the start of the test

⁺ value calculated using data beyond the official end of test time according to the test standard.

4. SUMMARY

The ISO 5660 test standard requires that the mean heat release rate (HRR) readings over the first 180 s from ignition for the three specimens should differ by no more than 10% of the arithmetic mean of the three readings. In the event of this criterion not being met, a further three specimens are required to be tested.

Table 3: Heat release rate

Specimen ID	Average HRR over 180 s from ignition	Arithmetic mean	% difference from the arithmetic mean
FH5648-1-50-1	14.0		-2.0%
FH5648-1-50-2	12.5	14.3	-12.1%
FH5648-1-50-3	16.3		14.1%

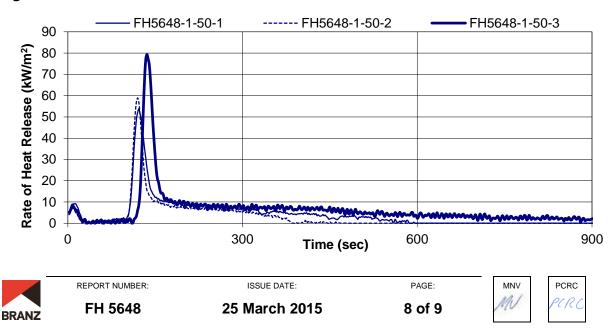
Table 4 identifies two of the specimens exposed to 50 kW/m² irradiance exceeded the acceptance criteria. Although two of the specimens were outside of the variability criteria of the test standard, the same performance criteria were met for each specimen. A further set of three tests as required by the test standard was deemed not to be necessary and would not be expected to lead to an alteration of the classification.

The report summary for the specimens as described in Section 1, exposed to an irradiance of 50 kW/m² is given in table below with rates of heat release illustrated in Figure 2.

Table 4: Report summary

Mean Specimen thickness (mm)	Irradiance (kW/m²)	Mean Time to Ignition (s)	Mean Peak Heat Release Rate (kW/m²)	Average Specific Extinction Area (m²/kg)
48.1	50	106	64.0	18.5

Figure 2: Rate of heat release versus time



5. RESULTS FOR NZBC ACCEPTABLE SOLUTIONS SECTION 5.8.1

In accordance with NZBC Acceptable Solutions Section 5.8.1 a) and b) for external walls the mean test results must not exceed the Peak Heat Release rate and Total Heat Release shown in Table 5.

Table 5: NZBC Acceptable Solutions Section 5.8.1 a) and b) requirements

	NZBC Acceptable Solutions Section 5.8.1		
	Requirement – values shall not exceed		
	(a)		
Peak Heat Release rate (kW/m²)	100	150	
Total Heat Release (MJ/m²)	25	50	

The samples as described in Section 1 had the following results when reduced over the 15 minute (900 s) period as specified in Appendix C 7.1.2.

Table 6: NZBC Group classification and smoke extinction area

	Sample 1	Sample 2	Sample 3	Performance
Peak Heat Release rate (kW/m²)	53.8	59.0	79.4	Meets a) and b)
Total Heat Release (MJ/m²)	3.9	2.8	5.8	Meets a) and b)

The tested samples recorded a mean Peak Heat Release of $64.0 \ \text{KW/m}^2$ and a mean Total Heat Release of $4.2 \ \text{MJ/m}^2$ and it is therefore considered to satisfy the requirements of NZBC Acceptable Solutions Section $5.8.1 \ \text{a}$) and b) .

6. CONCLUSION

For the purposes of compliance with the relevant building code documents, the following classification is considered applicable to the tested sample as described in Section 1.

Building Code Document	Performance	
NZBC Acceptable Solutions Section 5.8.1	a)	Satisfied
NZBC Acceptable Solutions Section 5.6.1	b)	Satisfied



REPORT NUMBER: FH 5648

ISSUE DATE: **25 March 2015**



